# Eco ine

Solar Thermal Air Conditioning

Mar 2021







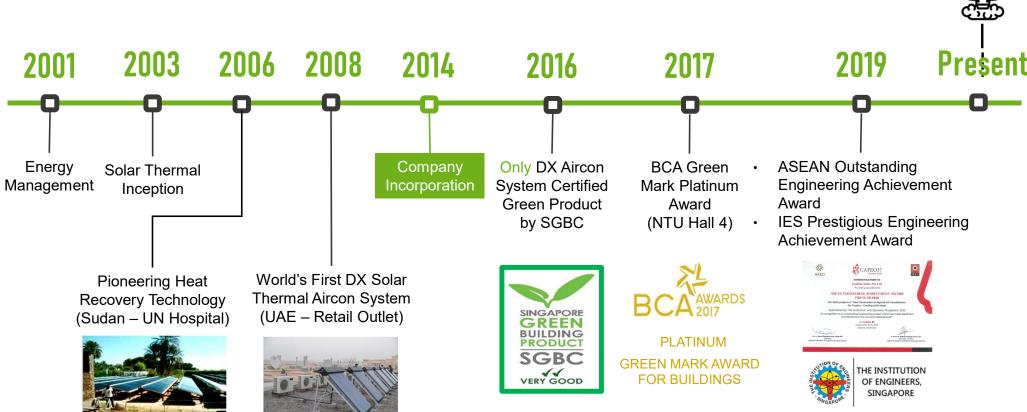




# We are NOT just another Air-Conditioner Manufacturer



# **About Us**



Sustainable Cost Effective Green Cooling Solution

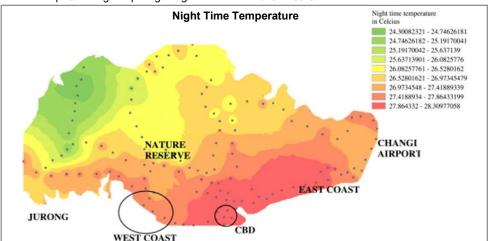


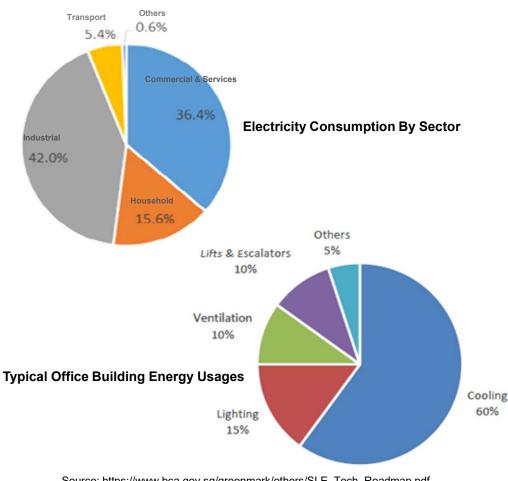
# Aircon: Cooler indoors, Hotter outdoors

"Global warming and rising temperature is another issue that we must grapple with. This is compounded by the Urban Heat Island (or UHI) effect. When temperature rises, we turn up air-conditioners, which in-turn generate more heat in the surrounding, resulting in a vicious cycle. Built-up areas such as the CBD can be more than 3 degree Celsius hotter than our parks."

Grace Fu, Minister for Sustainability and the Environment. Joint segment on Sustainability at MSE's COS Debates 2021

Source: https://www.greenplan.gov.sg/resource-room/2021-03-04-mse





Source: https://www.bca.gov.sg/greenmark/others/SLE Tech Roadmap.pdf



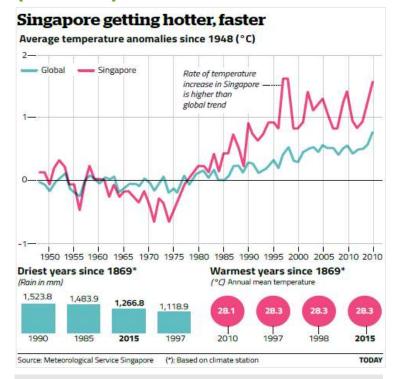
# Urban Heat Island (UHI) Effect











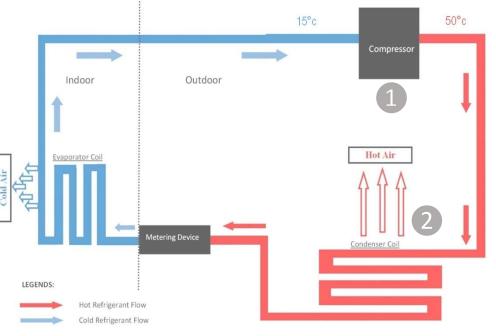
Singapore Mean surface air temperature has risen by an average of **0.25°C** per decade between 1948 and today. The upward trend is approximately **double** the trend in global temperatures, which occurred at a rate of **0.12°C** per decade from 1951-2012.

Meteorological Services Singapore



# Solar Thermal Working Principle

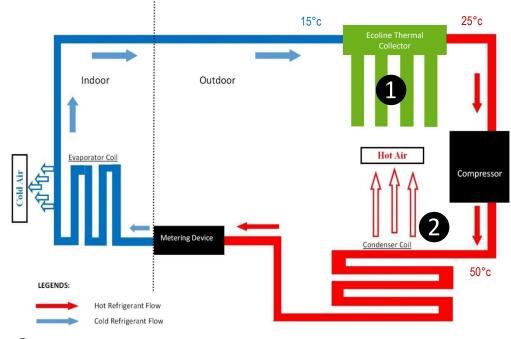
### **Conventional Air Conditioning System**



1 Compressor is used to superheat and raise the refrigerant pressure - using more than 90% of aircon electricity

2 Waste Condenser heat is constantly rejected to the environment – contributing to the Urban Heat Island (UHI) effect.

# **Ecoline Solar, Thermal Air Conditioning System**



1 The resultant pre-heat process leads to a lighter compressor workload, delivering energy savings by as much as 30-55%.

2 The removal of heat waste as a by-product lowers ambient temperature by 3-4°C, thus reducing Urban Heat Island Effect



# Research & Innovation

Proprietary
 Thermal-Solar



Coating Technology



Private & Confidential

 Outdoor Cooling Technology





# **Products**





# **Technology Comparison**









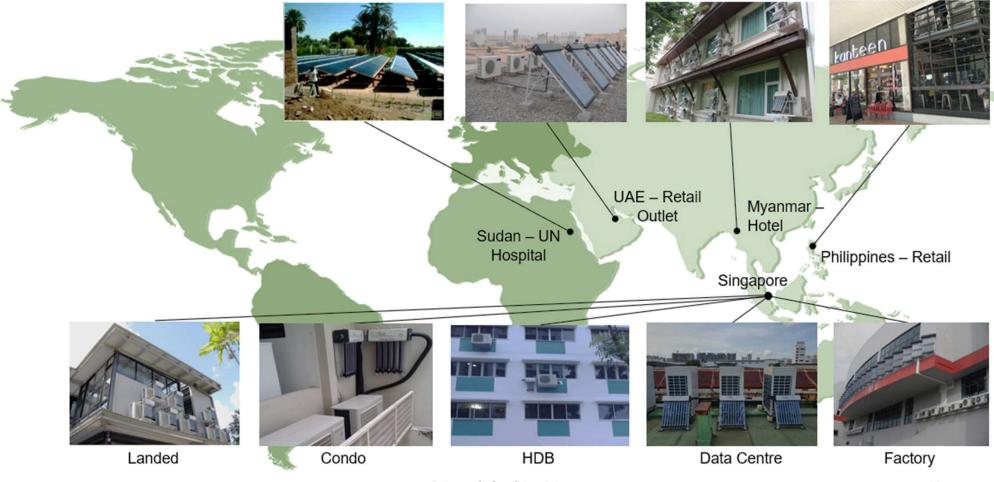
Solar Panel

Unitary Air-con

Type	Thermal Solar Hybrid	Solar Panel	Energy Efficient
Technology	Thermal	Solar	Inverter
ROI	~2 years	~8 years	NA



# Installations

























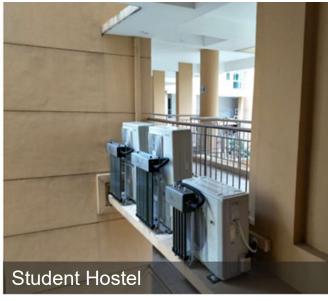




















# Industry Partners & Customers



















































# Communities

# Research











# <u>Industry</u>











# Awards & Recognitions





SINGAPORE: A team of researchers from the National University of Singapore (NUS) has invented hybrid air-conditioners that reduce electricity consumption.

The technology uses solar heat as an energy source, increasing the efficiency of the hybrid air-con as the weather gets hotter, NUS said.

The team, from the Department of Mechanical Engineering at the NUS Faculty of Engineering, worked with industry collaborator Ecoline Solar to develop the "next generation of hybrid solar-thermal air-conditioners" to reduce energy consumption and carbon footprint.

Companies such as NCS, Starhub and Singtel have recently installed the cooling systems in their buildings.

Source: https://www.channelnewsasia.com/news/singapore/nus-engineers-inventair-con-reduce-electricity-12731506

# ASEAN Outstanding Engineering Achievement Award 2019



### IES Prestigious Engineering Achievement Award 2019





# Summary

- Hybrid solar-thermal air-conditioning system
  - Harnesses ambient heat
  - Reduces energy consumption and carbon footprint
- Saves 30% ~ 55% of Electricity Bill
  - Eases the electrical load of equipment by up to 55%
  - Lowers cost of maintenance. Extends equipment lifespan
  - ROI ~ 2 Years
- Contributes to the reduction of Urban Heat Island (UHI) effect
  - Reduces outdoor temperature. Increases outdoor thermal comfort
  - Only Aircon Manufacturer that focuses on reducing HEAT WASTE with the 3Rs of Sustainability





# **Case Studies**



# NTU Hall 4





### **PLATINUM**

### **GREEN MARK AWARD FOR BUILDINGS**

# **Test Result Summary**

- Estimate energy savings : 105,801.91kWh/year
- Use of solar thermal air-con with COP > 6
- 30 ~ 35% Aircon Energy Savings
- LED lighting for common area with motion and photo sensor controls
- Common area such as corridors, staircases and lobbies are naturally ventilated
- Use of non-potable water for irrigation
- Use of sustainable products for renovation works
- Key card control of air-con units in student rooms



# Ecoline Solar Thermal Air Conditioning Savings & ROI

# **Eg: Server Room**

36K BTU Single Split	Ecoline Solar Thermal Air Conditioning	Inverter Brand	Difference
Cost	\$5738	\$4860	\$878
kWh (day)	1.89	2.7	-0.81
Savings (1yr)	(\$525)		
Savings (5yrs)	(\$2624)		
ROI	20.07 months		
Cost (less savings after 5yrs)	\$3114	\$4860	36%

Note: Savings is calculated is based on usage of 12 hours/day over 30 days at a rate of \$0.15 per kWh

30-40% energy savings with ROI of upto 2 years or less



# **Customer Testimonial**

# Mt Alvernia Hospital



September 23, 2016

Attention: Mr Colin Chia

### Letter of Recommendation

We installed several Therm-Aire 24K BTU Wall Mounted System in our hospital in early 2016 and would like to put on record that we are impressed with the performance of the Therm-Aire Solar Air-Conditioning System. We had prior to the installation taken measurements of the power consumption of the previous system (which was a well known Japanese inverter brand) and are pleased to note that the expected savings of more than 30% with Therm-Aire systems were achieved.

It is with pleasure that we recommend Therm-Aire for the energy savings and as a green solution for the Air-Conditioning requirements.

We expect our vendors to be reliable and we expect high standard in their equipment and service and are very happy with the service of Ecoline Solar Pte Ltd.

Regards,

Julius Duhaylungsod Senior Engineer Facilities Management Dept. Mount Alvernia Hospital System. We had prior to the installation taken measurements of the power consumption of the previous system (which was a well known Japanese inverter brand) and are pleased to note that the expected savings of more than 30% with Therm-Aire systems were achieved.

It is with pleasure that we recommend Therm-Aire for the energy savings and as a green solution for the Air-Conditioning requirements.



# **Hotel Dawei**





18 January 2016

Ecoline Solar Pte Ltd No. 7 Yishun Industrial Street 1 #02-37/66 North Spring Bizhub Singapore 768162

For the Attention: Mr. Colin Chia

Dear Mr. Chia,

THERM-AIRE SOLAR HYBRID AIR CONDITIONING AT PROPOSED HOTEL DAWEI, DAWEI, THANINTHARYI REGION, MYANMAR

After the installation of 6 units of 18,000 BTU wall mount Therm-Aire Solar Hybrid AC system, our engineers conducted tests on the units installed in our hotel rooms over a 3-day period from Jan10 to Jan 12, 2016

The running ampere consumed was monitored and recorded regularly on 1-hour period interval throughout most of the testing period with the following results.

The overall average running ampere consumed for the 6 units tested over the 3 days was about 2.5 amperes.

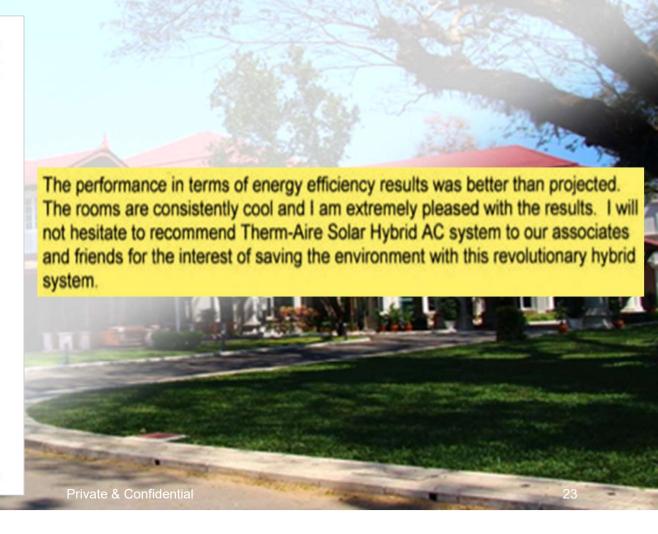
The performance in terms of energy efficiency results was better than projected. The rooms are consistently cool and I am extremely pleased with the results. I will not hesitate to recommend Therm-Aire Solar Hybrid AC system to our associates and friends for the interest of saving the environment with this revolutionary hybrid extreme.

Yours sincerely

RichardKol

Project Director for Nawarat Patanakarn PLC

ขึ้น 18 และขึ้น 19 อาคามาการากทำ 6 • กละที่ 20 หญ่ 14 อ.มาการอากา คน. 6.5 • พ.มาการิ จ. มาการิ จ. พ.มาการิ จ. พ.ม



# Feliz Hotel

**Proof of Concept** 

Data Monitoring

Feliz Hotel		
General Electric Model: AA1AC12EKQ Split Wall Mounted 1.0TR		
MBC Building (HR room)		
Therm-Aire Brand Model: STA-012WM Spiri Wall Mounted 1.0TR		
MBC Building (HR room)		
50.20% reduction of electrical consumption compared to existing General Electric Brand Basic Type unit.		
Data Monitoring Log Sheet - Electrical Readings - Room, Ambient & Off-coil Temperature Results Fluke Energy Analyzer - Power - Current - Voltage - Electricity Consumption		
Temperature readings were gathered 3-6 times daily:  Room Temperature was measured in 2 points to derive Room Average;  Off-Coil Temperature was measured with probes 5' from Evaporator.  Fluke® Energy logger was used to monitor electrical consumption.		
Mary Jane Bascos Beyond Green Energy Innovations		
Felipe M. Bayno, Jr. Elizalde Holdings Corporation		







# **Astoria Hotel and Resorts**

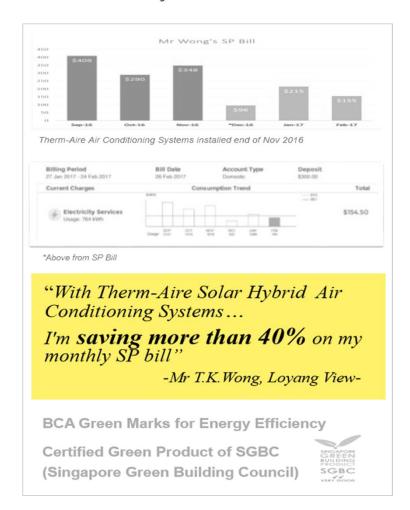


Proof of Concept Acceptance

Client Project	Astoria Hotels and Resorts - Astoria Plaza: Security Room		
Solution Delivered	STA-012SPWM-FC STA-012SPWM-C 1TR Wall Mounted		
POC Settings	Thermostat Settings: 20°C Fan/Blower Speed: Medium Mode: Cool		
Acceptance Criteria	20%++ Savings vs Inverter ACUs Average Off-coil Temp ≤ 5°C of Thermostat Setting		
POC Findings	Them-Aire 1TR WM:  Ambient Temperature: 35.00°C  Average KwH: 0.93  Average Off-coli: 13.27°C  Average Room Temp: 25.24°C  Mitsubishi 1.5HP WM:  Ambient Temperature: 34.89°C  Average KwH: 1.92  Average Off-coli: 13.10°C  Average Room Temp: 25.56°C  Savings/Efficient Increment: 51.56%  Please refer to Annex A for POC data and graphs below.		
Validation Method	Each unit cooled the room independently.  Temperature readings were gathered 3-4 times daily:  Room Temperature was measured in 5 points to derive Room Average;  Off-Coil Temperature was measured with probes 1" from Evaporator.  Fluke® Energy logger was used to monitor electrical consumption.		
Project Manager	Leo Veroy Beyond Green Energy Innovations		
Signature Date	23 May 2016		
Client Name	Engr. Dante Atendido Head of Engineering Astoria Hotels and Resorts - Astoria Plaza		
	23 May 2016		

### Therm-Aire 1TR WM: Ambient Temperature: 35.00°C Averge KwH: 0.93 Average Off-coil: 13.27°C Average Room Temp: 25.24°C Mitsubishi 1.5HP WM: **POC Findings** Ambient Temperature: 34.89°C Averge KwH: 1.92 Average Off-coil: 13.10°C Average Room Temp: 25.56°C Savings/Efficient Increment: 51.56% Please refer to Annex A for POC data and graphs below

# Private Residence







# **Data Center Consultant**

T000 Ang Mo Kio Avenue 5 804-01 West Lobby Singapore 569877 T +65 6653 8682 W www.ormgt.com.sg



ORM/Testimonial/2018/0056

5<sup>th</sup> March 2018

Ecoline Solar Pte Ltd 7 Yishun Industrial Street 802-37 North Spring Bizhub SINGAPORE 768162 (Attention: Mr Llam Kok Aeng)

Dear Mr Liam,

TESTIMONIALS

We were introduced to Ecoline Solar Pte Ltd during a business networking session in 2017.

Being a Data Centre Professional and Consultant in the data centre industry for almost 30 years where we provide data centre infrastructure & operations management, data centre design & build and data centre risk management, we saw it as an innovative solution which could help to improve the energy and cooling efficiencies in the data centre.

With conclusive empirical tests, we have since recommended various clients including Data Centre Providers, such as NCS Pte Ltd and 1-Net Singapore Pte Ltd and other commercial facilities.

Meanwhile, we are also currently working with Ecoline Solar Pte Ltd on a business partnership for a major Data Centre project in Cambodia.

Best Regards,

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Wong Tew Kist, CBCP, Associate Fellow BCI, CITBCM(S), COMIT(S), CITIPM(S), Fellow SCS Member Managing Director

Organisation Resilience Management Pte Ltd Registration No. 201114619H



With conclusive empirical tests, we have since recommended various clients including Data Centre Providers, such as NCS Pte Ltd and 1-Net Singapore Pte Ltd and other commercial facilities



# **Energy & Facilities Manager**

11 July 2018

To whom it may concern

As a Singapore Certified Energy Manager (SCEM), part of my job requires that I look for energy efficient equipment for my company.

I came across Ecoline Solar Pte Ltd in my search. I was very interested in their thermal hybrid air conditioning technology for its potential in energy saving. As Highway International has over 50 ACs in our building, the potential saving is significant.

We have installed Therm-Aire ACs to compare to our existing ACs and found Therm-Aire to be more energy efficient.

I highly recommend companies and organizations to consider Ecoline Solar's thermal hybrid AC technolog

Regards

Energy and Facilities Manager

SCEM 0634

Highway International Private Limited

"As a Singapore Certified Energy Manager (SCEM) part of my job requires that I look for energy efficient equipment for my company....I highly recommend companies and organisations to consider Ecoline's Solar Thermal Hybrid AC technology."

**Steven Tan (SCEM 0634)** / Energy and Facilities Manager of Highway International

